

Safety Data Sheet according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

<b>SECTION 1: Identification of the</b>	substance/mixture and of the company/undertaking
1.1. Product identifier	
Product form	: Mixture
Product name	: Road Choice OAT Concentrate Antifreeze & Coolant
1.2. Relevant identified uses of the	substance or mixture and uses advised against
Use of the substance/mixture	: Heavy Duty Engine Coolant
1.3. Details of the supplier of the sa	fety data sheet
Old World Industries, LLC 4065 Commercial Ave. Northbrook, IL 60062 - USA T (847) 559-2000 www.oldworldind.com	
1.4. Emergency telephone number	
Emergency number	: (800) 424-9300; (703) 527 3887 (International) Chemtrec
SECTION 2: Hazards identification	bn
2.1. Classification of the substance	or mixture
GHS-US classification	
Repr. 2H361STOT RE 2H373Full text of H-phrases: see section 162.2.Label elements	
GHS-US labelling	
Hazard pictograms (GHS-US)	: GHS07 GHS08
Signal word (GHS-US)	: Warning
Hazard statements (GHS-US)	<ul> <li>H302 - Harmful if swallowed</li> <li>H361 - Suspected of damaging fertility or the unborn child</li> <li>H373 - May cause damage to organs (kidneys) through prolonged or repeated exposure (oral)</li> </ul>
Precautionary statements (GHS-US)	<ul> <li>P201 - Obtain special instructions before use</li> <li>P202 - Do not handle until all safety precautions have been read and understood</li> <li>P260 - Do not breathe mist, spray, vapors</li> <li>P264 - Wash affected areas thoroughly after handling</li> <li>P270 - Do not eat, drink or smoke when using this product</li> <li>P280 - Wear personal protective equipment as required</li> <li>P301+P310 - If swallowed: Immediately call doctor/physician or poison center</li> <li>P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing</li> <li>P308+P313 - If exposed or concerned: Get medical advice/attention</li> <li>P405 - Store locked up</li> <li>P501 - Dispose of contents/container, in a safe manner, to appropriate waste disposal facility, in accordance with local/regional/national/international regulations</li> </ul>

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

No data available

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### SECTION 3: Composition/information on ingredients

### 3.1. Substance

#### Not applicable

### 3.2. Mixture

Name	Product identifier	% by wt	GHS-US classification
ethylene glycol	(CAS No) 107-21-1	90 - 97	Acute Tox. 4 (Oral), H302
diethylene glycol	(CAS No) 111-46-6	< 5	Acute Tox. 4 (Oral), H302 STOT RE 2, H373
sodium benzoate	(CAS No) 532-32-1	< 4	Acute Tox. 4 (Dermal), H312
water	(CAS No) 7732-18-5	< 4	Not classified
potassium p-tert-butylbenzoate	(CAS No) 16518-26-6	< 3	Repr. 2, H361
denatonium benzoate	(CAS No) 3734-33-6	30 - 50 ppm	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 STOT SE 3, H335

SECTION 4: First aid measures	
4.1. Description of first aid measures	
First-aid measures general :	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation :	If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Seek immediate medical advice. Allow the victim to rest. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.
First-aid measures after skin contact :	Remove contaminated clothing. Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation occurs: Rinse immediately with plenty of water (for at least 15 minutes). Get medical advice/attention.
First-aid measures after eye contact :	Remove contact lenses, if present and easy to do. Continue rinsing. Rinse immediately with plenty of water for 15 minutes, lifting lower and upper lids. If eye irritation persists: Rinse immediately with plenty of water. Get medical advice/attention.
First-aid measures after ingestion :	Obtain emergency medical attention. Rinse mouth. If the person is fully conscious, make him/her drink two glasses of water. Never give an unconscious person anything to drink. Do NOT induce vomiting. Call a POISON CENTER or doctor/physician if you feel unwell. If medical advice is delayed, and if the person has swallowed a moderate volume of material (a few ounces), then give three to four ounces of hard liquor, such as whiskey. For children, give proportionally less liquor, according to weight.
4.2. Most important symptoms and effects	, both acute and delayed
Symptoms/injuries :	Causes damage to organs (kidneys) Oral. Suspected of damaging fertility or the unborn child.
Symptoms/injuries after skin contact :	Causes skin irritation.
Symptoms/injuries after eye contact :	Causes serious eye damage.
Symptoms/injuries after ingestion :	Swallowing a small quantity of this material will result in serious health hazard. The lethal dose

#### 4.3. Indication of any immediate medical attention and special treatment needed

A more effective intravenous antidote for physician uses is 4-methylpyrazaole, a potent inhibitor of alcohol dehydrogenases, which effectively blocks the formation of toxic metabolites of ethylene glycol. It has been used to decrease the metabolic consequences of ethylene glycol poisoning before metabolic acidosis coma, seizures, and renal failure have occured.

in humans is estimated to be 100 mL (3 oz).

SECTION 5: Firefighting measures		
5.1. Extinguishing media		
Suitable extinguishing media	: Water fog. Fine water spray. Alcohol-resistant foam. Foam. Carbon dioxide. Dry chemical powder. Sand.	
Unsuitable extinguishing media	: Do not use a heavy water stream. May spread fire.	
5.2. Special hazards arising from the su	bstance or mixture	
Fire hazard	: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include an are not limited to: Carbon monoxide. Carbon dioxide.	าd
Reactivity	: No dangerous reactions known under normal conditions of use.	
5.3. Advice for firefighters		
Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.	
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.	
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Special protective equipment for fire fighters : Wear positive pressure self-contained breathing apparatus (SCBA). Protective fire fighting clothing (includes fire-fighting helmet, coat, pants, boots and gloves).

SECTION 6: Accidental release measures		
6.1.	Personal precautions, protective equ	ipment and emergency procedures
6.1.1.	For non-emergency personnel	
Emerg	ency procedures	: Evacuate unnecessary personnel.
6.1.2.	For emergency responders	
Protect	tive equipment	: Equip cleanup crew with proper protection. Refer to section 8.2.
Emerg	ency procedures	: Ventilate area.
6.2.	Environmental precautions	
Preven	t entry to sewers and public waters. Notify	authorities if liquid enters sewers or public waters.
6.3.	Methods and material for containment	nt and cleaning up
Method	ds for cleaning up	: Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.
6.4.	Reference to other sections	
See He	eading 8. Exposure controls and personal p	protection.
SECT	TION 7: Handling and storage	
7.1.	Precautions for safe handling	
Precau	tions for safe handling	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.
Hygien	e measures	: Do not eat, drink or smoke when using this product. Wash affected areas thoroughly after handling.
7.2.	Conditions for safe storage, includin	g any incompatibilities
Storag	e conditions	: Keep only in the original container in a cool, well ventilated place away from : Heat sources. Keep container closed when not in use. Product may become solid at temperatures below -18

		Keep container closed when not in use. Product may become solid at temperatures below -18 °C (0 °F). Do not store near food, foodstuffs, drugs or potable water supplies. Do not cut, drill, weld, use a blowtorch on, etc. containers even when empty.
Incom	patible products	: Keep away from strong acids, strong bases and oxidizing agents.
Incom	patible materials	: Sources of ignition.
7.3.	Specific end use(s)	

No additional information available

SECTION 8: Exposure controls/personal protection			
8.1. Control parameters			
ethylene glycol (107-21-1)			
ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	10 mg/m³	
ACGIH	Remark (ACGIH)	Upper Respiratory Tract (URT) & Eye irritant	
OSHA	Not applicable	· · · · · ·	

### 8.2. Exposure controls

Personal protective equipment

: Avoid all unnecessary exposure. Gloves. Safety glasses.



Hand protection Eye protection

Respiratory protection

Other information

: Wear protective gloves.

- : Chemical goggles or safety glasses.
- : If exposed to levels above exposure limits wear appropriate respiratory protection.

: Do not eat, drink or smoke during use.

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SECTION 9: Physical and chemical properties		
9.1. Information on basic physical and chemical properties		
Physical state	: Liquid	
Color	: Red	
Odor	: Mild	
Odor threshold	: No data available	
pH 50% water solution	: 8.6	
Relative evaporation rate (butylacetate=1)	: Nil	
Freezing point	: -18 °C (0 °F)	
Boiling point	: 158 °C (242 °F)	
Flash point	: 116 °C (241 °F) [100% Ethylene Glycol] ASTM D56	
Auto-ignition temperature	: 400 °C (752 °F) [100% Ethylene Glycol] Literature	
Decomposition temperature	: No data available	
Flammability (solid, gas)	: No data available	
Vapor pressure	: < 0.1 mm Hg @ 20 ℃	
Relative vapor density at 20 °C	: No data available	
Specific Gravity	: 1.12	
Density	: 1.12 kg/l (9.3 lbs/gal)	
Solubility	: Water: Complete	
Log Pow	: No data available	
Log Kow	: No data available	
Viscosity, kinematic	: No data available	
Viscosity, dynamic	: No data available	
Explosive properties	: Not applicable.	
Oxidizing properties	: Not applicable.	
Explosive limits	: 3.2 - 15.3 vol %	
9.2. Other information		
VOC content	: 0.00 %	
SECTION 10: Stability and reactivity		
10.1. Reactivity		
No dangerous reactions known under normal conditions of use.		
10.2. Chemical stability		
Stable.		
10.3. Possibility of hazardous reactions		
Hazardous polymerization will not occur.		
10.4. Conditions to avoid		
Extremely high or low temperatures. Keep away f	rom any flames or sparking source.	
10.5.         Incompatible materials           Keep away from strong acids, strong bases and oxidizing agents.         Image: Compatible materials		
10.6.         Hazardous decomposition products           Carbon dioxide. Carbon monoxide. Fume. alcohols. Aldehydes. Ethers.		
SECTION 11: Toxicological information		
11.1. Information on toxicological effects		
Acute toxicity : Oral: Harmful if swallowed.		
Road Choice OAT Concentrate Antifreeze & Coolant		
ATE US (oral)	500.00 mg/kg bodyweight	
ethylene glycol (107-21-1)		
LD50 oral rat > 5,000.00 mg/kg (Rat; Literature study)		
ATE US (oral) 500.00 mg/kg bodyweight		

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denatonium benzoate (3734-33-6)		
LD50 oral rat	584.00 mg/kg (Rat; Literature study)	
LD50 dermal rabbit	> 2,000.00 mg/kg (Rabbit; Literature study)	
ATE US (oral)	584.00 mg/kg bodyweight	
sodium benzoate (532-32-1)		
LD50 oral rat	> 2,700.00 mg/kg (Rat)	
LD50 dermal rat	> 7,940.00 mg/kg (Rat)	
LD50 dermal rabbit	2,000.00 mg/kg (Rabbit)	
ATE US (dermal)	2,000.00 mg/kg bodyweight	
diethylene glycol (111-46-6)		
LD50 dermal rabbit	11,890.00 mg/kg (Rabbit)	
ATE US (oral)	500.00 mg/kg bodyweight	
ATE US (dermal)	11,890.00 mg/kg bodyweight	
Skin corrosion/irritation	: Not classified	
Serious eye damage/irritation	: Not classified	
Respiratory or skin sensitisation	: Not classified	
Germ cell mutagenicity	: Not classified	
Carcinogenicity	: Not classified	
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.	
Specific target organ toxicity (single exposure)	: Not classified	
Specific target organ toxicity (repeated exposure)	: May cause damage to organs (kidneys) through prolonged or repeated exposure (oral). Causes damage to organs through prolonged or repeated exposure	
Aspiration hazard	: Not classified	
Potential adverse human health effects and symptoms	: Based on available data, the classification criteria are not met. Harmful if swallowed.	
Symptoms/injuries after skin contact	: Causes skin irritation.	
Symptoms/injuries after eye contact	: Causes serious eye damage.	
Symptoms/injuries after ingestion	: Swallowing a small quantity of this material will result in serious health hazard. The lethal dose in humans is estimated to be 100 mL (3 oz).	

ECTION 12: Ecological infor	
2.1. Toxicity	
ethylene glycol (107-21-1)	
LC50 fish 1	53,000.00 mg/l (96 h; Pimephales promelas; Static system)
EC50 Daphnia 1	> 10,000.00 mg/l (24 h; Daphnia magna)
LC50 fish 2	40,761.00 mg/l (96 h; Salmo gairdneri (Oncorhynchus mykiss); Static system)
Threshold limit algae 1	> 10000 mg/l (168 h; Scenedesmus quadricauda)
Threshold limit algae 2	2000 mg/l (192 h; Microcystis aeruginosa)
denatonium benzoate (3734-33-6)	
LC50 fish 1	> 1,000.00 mg/l 96 h; Salmo gairdneri (Oncorhynchus mykiss)
EC50 Daphnia 1	13.00 mg/l (48 h; Daphnia magna)
sodium benzoate (532-32-1)	
LC50 fish 1	> 100.00 mg/l (96 h; Pimephales promelas)
EC50 Daphnia 1	< 650.00 mg/l (48 h; Daphnia magna; Static system)
LC50 fish 2	460.00 mg/l (Leuciscus idus)
EC50 Daphnia 2	> 100.00 mg/l (48 h; Daphnia magna)
Threshold limit algae 1	> 10 mg/l (72 h; Algae)

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diethylene glycol (111-46-6)		
LC50 fish 1	> 5,000.00 ppm (24 h; Carassius auratus)	
LC50 other aquatic organisms 1	1,174.00 mg/l (Xenopus laevis)	
EC50 Daphnia 1	> 10,000.00 mg/l (24 h; Daphnia magna)	
LC50 fish 2	61,072.00 ppm (168 h; Poecilia reticulata)	
EC50 Daphnia 2	> 10,000.00 mg/l (24 h; Daphnia magna)	
TLM fish 1	> 32000 mg/l (96 h; Gambusia affinis)	
TLM other aquatic organisms 1	> 1000 ppm (96 h)	
Threshold limit other aquatic organisms 1	1174 mg/l (72 h; Xenopus laevis; Toxicity test)	
Threshold limit other aquatic organisms 2	10745 mg/l (16 h; Protozoa; Toxicity test)	
Threshold limit algae 1	2700 mg/l (168 h; Scenedesmus quadricauda)	
Threshold limit algae 2	100 mg/l (Selenastrum capricornutum)	

### 12.2. Persistence and degradability

ethylene glycol (107-21-1)			
Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil.		
Biochemical oxygen demand (BOD)	0.47 g O <sub>2</sub> /g substance		
Chemical oxygen demand (COD)	1.24 g O <sub>2</sub> /g substance		
ThOD	1.29 g O <sub>2</sub> /g substance		
BOD (% of ThOD)	0.36 % ThOD		
denatonium benzoate (3734-33-6)			
Persistence and degradability	Biodegradability in water: no data available. No (test) data on mobility of the substance available.		
sodium benzoate (532-32-1)	sodium benzoate (532-32-1)		
Persistence and degradability	Readily biodegradable in water.		
diethylene glycol (111-46-6)			
Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil. Photolysis in the air.		
Biochemical oxygen demand (BOD)	0.02 g O <sub>2</sub> /g substance		
Chemical oxygen demand (COD)	1.51 g O <sub>2</sub> /g substance		
ThOD	1.51 g O <sub>2</sub> /g substance		
BOD (% of ThOD)	0.02 % ThOD		

### 12.3. Bioaccumulative potential

ethylene glycol (107-21-1)			
BCF fish 1	10.00 (72 h; Leuciscus idus)		
BCF other aquatic organisms 1	0.21 - 0.6 (Procambarus sp.; Chronic)		
BCF other aquatic organisms 2	190.00 (24 h; Algae)		
Log Pow	-1.34 (Experimental value)		
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).		
denatonium benzoate (3734-33-6)			
BCF fish 1	1.4 - 3.6		
Log Pow	1.78 (Estimated value)		
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).		
sodium benzoate (532-32-1)			
Log Pow	0.84		
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).		
diethylene glycol (111-46-6)			
BCF fish 1	100.00 (3 h; Leuciscus melatonus)		
Log Pow	-1.98 (Calculated; Other)		
Bioaccumulative potential	Bioaccumulation: not applicable.		

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cording to Federal Register / Vol. 77, No. 58 / Monday,	
ethylene glycol (107-21-1)	
Surface tension	0.05 N/m (20 °C / 68 °F)
diethylene glycol (111-46-6)	
Surface tension	0.05 N/m
2.5. Other adverse effects	
ffect on ozone layer	: No known effect on the ozone layer
ffect on global warming	: No known ecological damage caused by this product.
Other information	: Avoid release to the environment.
SECTION 13: Disposal consideration	IS
3.1. Waste treatment methods	
Vaste disposal recommendations	: Dispose of contents/container, in a safe manner, to appropriate waste disposal facility, in accordance with local/regional/national/international regulations.
cology - waste materials	: Avoid release to the environment.
SECTION 14: Transport information	
n accordance with DOT	
ransport document description	: UN3082 Environmentally hazardous substances, liquid, n.o.s., 9, III
JN-No.(DOT)	: 3082
OOT NA no.	: UN3082
roper Shipping Name (DOT)	: Environmentally hazardous substances, liquid, n.o.s.
ransport hazard class(es) (DOT) lazard labels (DOT)	: 9 - Class 9 - Miscellaneous hazardous material 49 CFR 173.140 : 9 - Class 9 (Miscellaneous dangerous materials)
OOT Symbols	: G - Identifies PSN requiring a technical name
Packing group (DOT)	: III - Minor Danger
OOT Packaging Exceptions (49 CFR 173.xxx)	: 155
OOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
OOT Packaging Bulk (49 CFR 173.xxx)	: 241
OOT Quantity Limitations Passenger aircraft/rail 49 CFR 173.27)	: No limit
OOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: No limit
OOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Other information	: Non Bulk: Not regulated by the US D.O.T. (in quantities under 5,000 lbs in any one inner package).
ADR	
la additional information available	
lo additional information available	
ransport by sea	
ransport by sea	: Not regulated by IMDG (in quantities under 5,000 lbs in any one inner package)
Fransport by sea Proper Shipping Name (IMDG)	: Not regulated by IMDG (in quantities under 5,000 lbs in any one inner package)
ransport by sea	<ul> <li>Not regulated by IMDG (in quantities under 5,000 lbs in any one inner package)</li> <li>Not regulated by IMDG (in quantities under 5,000 lbs in any one inner package)</li> </ul>

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15.1. US Federal regulations					
Road Choice OAT Concentrate Antifreeze & Coolant					
EPA TSCA Regulatory Flag		Toxic Substances Control Act (TSCA): The intentional ingredients of this product are listed			
ethylene glycol (107-21-1)					
Listed on the United States TSCA (Toxic Substan Listed on United States SARA Section 313	nces Control Act) i	nventory			
RQ (Reportable quantity, section 304 of EPA's List of Lists)	5000 lb(s)				
SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard Delayed (chronic) health hazard Ethylene glycol is subject to Tier I and/or Tier II annual inventory reporting.				
SARA Section 313 - Emission Reporting	Ethylene glycol is subject to Form R Reporting requirements.				
denatonium benzoate (3734-33-6)					
Listed on the United States TSCA (Toxic Substances Control Act) inventory					
diethylene glycol (111-46-6)					
Listed on the United States TSCA (Toxic Substances Control Act) inventory					

15.2. International regulations CANADA

#### **WHMIS Classification**



EU-Regulations No additional information available

Classification according to Regulation (EC) No. 1272/2008 [CLP] No additional information available

Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD] Not classified

#### National regulations

Road Choice OAT Concentrate Antifreeze & Coolant DSL (Canada): The intentional ingredients of this product are listed ECL (South Korea): The intentional ingredients of this product are listed. EINECS (Europe): The intentional ingredients of this product are listed ENCS (Japan): The intentional ingredients of this product are listed

15.3. US State regulations

### ethylene glycol (107-21-1)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

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### diethylene glycol (111-46-6)

U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List

### **SECTION 16: Other information**

#### Full text of H-phrases:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Eye Irrit. 2A	Serious eye damage/eye irritation, Category 2A
Repr. 2	Reproductive toxicity, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT RE 2	Specific target organ toxicity — Repeated exposure, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3,
	Respiratory tract irritation
H302	Harmful if swallowed
H312	Harmful in contact with skin
H315	Causes skin irritation
H319	Causes serious eye irritation
H335	May cause respiratory irritation
H361	Suspected of damaging fertility or the unborn child
H373	May cause damage to organs through prolonged or repeated
	exposure

NFPA health hazard	: 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.
NFPA fire hazard	: 1 - Must be preheated before ignition can occur.
NFPA reactivity	: 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.
HMIS III Rating	
Health	: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability	<ul> <li>1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 °F (93 °C). (Class IIIB)</li> </ul>
Physical	: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.
Personal Protection	B - Safety glasses, Gloves

#### SDS GHS US (GHS HazCom 2012) OWI

Old World Industries, LLC makes no warranty, representation or guarantee as to the accuracy, sufficiency or completeness of the material set forth herein. It is the user's responsibility to determine the safety, toxicity and suitability of his own use, handling and disposal of this product. Since actual use by others is beyond our control, no warranty, expressed or implied, is made by Old World Industries, LLC as to the effects of such use, the results to be obtained or the safety and toxicity of this product, nor does Old World Industries, LLC assume liability arising out of the use by others of this product referred to herein. The data in this SDS relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.