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# **FREIGHTLINER**

#### SANDEN STANDARD COMPRESSORS



Direct Mount 8 GRV. 119mm Diameter OE# SKI4776



ACC3210 Direct Mount 8 GRV, 119mm Diameter OE# SKI4818



ACC3208 Direct Mount 6 GRV, 125mm Diameter OE# SKI4819

## YORK COMPRESSORS

**TUBE-O HEAD** 



**ACC1000** No Clutch OE# ET210L-25150



**ACC1016** 8 GRV Clutch OE# ET210L-25246

#### **SANDEN SUPER HEAVY-DUTY COMPRESSORS**



ACC3211 Direct Mount 8 GRV. 119mm Diameter OE# N83-304543S



ACC3744 Direct Mount 8 GRV, 119mm Diameter OE# SKI4314S



**ACC3748** Direct Mount 8 GRV. 140mm Diameter OE# SKI4802

#### **CLUTCHES**



**ACL2076** 8 GRV, 6-1/8" Diameter 2 Wire OE# 024-25247



**ACL2052** 2 GRV, 6" Diameter 1 Wire OE# 024-21590 **ACL2054** 2 GRV, 6" Diameter

2 Wire OE# 024-25238

#### **RECEIVER DRIERS**



**RD12225** 

Diameter: 3"

In: 3/8" Male O-Ring

Pressure Relief Valve

Moisture Indicator

Top Sight Glass

Out: 3/8" Female O-Ring

(2) Schrader Valves - M10 OE# N83-319510

Length: 10"







#### **RD11205** Diameter: 3" Length: 10" In/Out: #6 Slimline (2) M10 Switch Ports Pressure Relief Plug OE# N83-319744

**RD11215** 

Diameter: 4"

Columbia, M2

In/Out: #8 Stat Seals

Length: 7"

# **OR11330**

#6 Stat Seal (Red) 5/8" OD. 5/16" ID

#### **OR11331**

#8 Stat Seal (Red) 3/4" OD, 7/16" ID

#### **OR11345**

Compressor Stat Seal (Red) 1-1/8" OD, 9/16" ID

#### OR11341

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#### **OR11349 STAT SEALS**

**O-RINGS** 

Single job seal kit Kit contains 2 pieces each.

OE# A22-63992-001	Evaporator #10 Stat Seal (Red 15/16" OD, 9/16" ID
RD11222 In/Out: #8 Stat Seals Cascadia OE# A22-66700-00	<b>OR11342</b> #12 Stat Seal (Red 1" OD, 11/16" ID

PART#	DESCRIPTION
OR11330	#6 Stat Seal
OR11331	#8 Stat Seal
OR11341	#10 Stat Seal
OR11345	Compressor Seal
OR11342	#12 Stat Seal

# **FREIGHTLINER**

#### **BLOWER MOTORS & WHEELS**



#### BM68305

Double Shaft 12 Volt, 1 Speed, CW OE# BOA80-414-00-189



#### **BM63300**

12 Volt, 1 Speed, CW OE# BOA85-440-50-009



12 Volt, 1 Speed, CW OE# BOA94350 BOAD8587



12 Volt OE# VCC35000003



#### **EV01040**

Hose Side: #6 and #10 Suction Side: #8 and #10 Female O-Ring Rating: 1-1/2 Ton OE# BOA80-321-00-079 Aux. Sleeper

**EXPANSION VALVES** 

## **EV01415**

Hose Side: #6 and #10 Suction Side: #8 and #10 Stat Seals Rating: 1 Ton OE# BOA93674



#### **EV01410**

Hose Side: #6 and #10 Suction Side: #8 and #10 Stat Seals Rating: 1-1/2 Ton Aux Sleeper (Gold Color) OE# VCC88000030

#### **EV01420**

Hose Side: #6 and #12 Suction Side: #8 and #10 Stat Seals Rating: 1-1/2 Ton Main Unit





#### **EV01440**

Hose Side: #8 and #12 Suction Side: #8 and #12 Stat Seals OE# VCCT1001428N

#### EV01425

Hose Side: #8 and #12 Suction Side: #8 and #10 Stat Seals OE# 327309

#### **CABIN AIR FILTERS**



#### **CAF0433**

7-7/8" x 6-1/4" x 3/4" OE# BOA91595



#### **CAF0432**

10-5/8" x 10-5/8" x 1" OE# BOA91559

#### **CAF0436**

8-5/8" x 8-3/8" x 1" M2 Business Class OE# VCC36000006

# PRESSURE SWITCHES



#### **SWI1922**

High Pressure, NO M10 x 1.25 Female OE# A22-45194-000

#### **SWI2322**

Fan Override, NC M10 x 1.5 Female OE# A22-45194-1



#### **SWI3216**

Binary Switch, M10 OE# 22-51296-000



#### **SWI3226**

Female Binary, M10 OE# A22-43249-000

#### **CONDENSERS**



#### **CON0423**

19" x 33-5/8" x 5/8" **Block Connectors** OF# 1F5864

#### **CON0429**

19" x 33-1/4" x 5/8" **Block Connectors** OE# 22-62271-000

#### **CON0431**

22-1/8" x 34-1/2" x 5/8" **Block Connectors** OE# 22-62272-000

#### **CON0435**

18-7/8" x 41-1/2" x 5/8" **Block Connectors** OE# A22-67125-001

#### RELAYS



#### **SWI5708**

5 Terminal, 30/50 amp OE# VF2815F14S01

#### **SWI5609**

5 Terminal, 20/10 amp OE# VF2815F24S01

#### SWI5612

5 Terminal, 35/20 amp OE# 23-13265-000

## A/C HOSE ASSEMBLIES



#### HOS5631

Discharge Hose OE# A22-59792-004

#### **HOS5658**

Liquid Hose OE# A22-57504-002

# **KENWORTH**

#### SANDEN STANDARD COMPRESSORS



**ACC3608 Direct Mount** 6 GRV, 125mm Diameter OE# F69-6002-121



**ACC3456** Direct Mount 8 GRV, 119mm Diameter OE# F69-6002-111



ACC3452 Direct Mount 6 GRV, 125mm Diameter OE# F69-6002-122



ACC2900 Ear Mount 2 GRV, 125mm Diameter OE# F69-6002-231



**ACC2844** Ear Mount 2 GRV, 132mm Diameter OE# F69-6001-253

#### SANDEN SUPER HEAVY-DUTY COMPRESSORS



Direct Mount 6 GRV. 125mm Diameter 8 GRV. 119mm Diameter OE# F69-6003-122



ACC3808 Direct Mount OE# F69-6003-111



Direct Mount 6 GRV. 125mm Diameter OE# F69-6003-121



ACC3460 Direct Mount 12 GRV. 126mm Diameter OE# F69-6003-151



ACC3616 Direct Mount 8 GRV. 123mm Diameter OE# F69-6003-112

## YORK COMPRESSORS & CLUTCHES

**TUBE-O HEAD** 



**ACC1000** No Clutch OE# ET210L25150



**ACL2052** 2 GRV, 6" Diameter 1 Wire OE# 024-21590

**RD12128** Diameter: 3" Length: 10" In/Out: 3/8" Male O-Ring Side Sight Glass Top Schrader Valve Moisture Indicator, PRV OE# K251-521



**RD12325** Diameter: 3" Length: 10" In: 3/8" Female O-Ring Out: 3/8" Male O-Ring Moisture Indicator Side Sight Glass OE# K251-571



Diameter: 3" Length: 11" Manifold Connection

**RD11105** OE# F37-6000

**RD11107** OE# F37-6003

#### A/C HOSE ASSEMBLIES

#### **HOS6000**

Suction Hose OE# D9031-1478

#### **HOS6020**

Discharge Hose OE# D9031-1552

#### HOS6021

Discharge Hose OE# D9031-1549

#### HOS6022

Discharge Hose OE# D9031-1546

#### **HOS6023**

Discharge Hose OE# K342-805-1050-055-0

#### **HOS6050**

Liquid Hose OE# F50-1653-0930

#### **O-RINGS**

#### **OR11011**

HNBR (Green)

#### **OR11008**

#6 Hose Fitting GM Capillary Tube



#### **OR11013**

#8 Hose Fitting HNBR (Green)

#### **OR11099**

Kit contains:

#### **OR11015**

#10 Hose Fitting HNBR (Green)

#### **OR11017**

#12 Hose Fitting HNBR (Green)

**SINGLE JOB O-RING KIT** 

QTY.	PART#	DESCRIPTION
1 ea.	OR11008	Capillary Tube
7 ea.	OR11011	#6 O-Ring
6 ea.	OR11013	#8 O-Ring
4 ea.	OR11015	#10 O-Ring
1 ea.	OR11017	#12 O-Ring

# **KENWORTH**

#### **CABIN AIR FILTERS**



**CAF1222** 10-1/4" x 7" x 3/4" OE# 5X000180. 5X000190



**CAF1221** 14" x 10" x 3/4" OE# 525507BSM

#### **EXPANSION VALVES**



**EV01005** 

Rating: 1-1/2 Ton

OE# 58590P



Hose Side: #6 and #10 O-Rings



EV01230

EV01025

w/M10, M12 Ports Rating: 2 Ton OE# 540446BSM

Hose Side: #6 and #10 Flange Suction Side: #8 and #8 O-Rings Suction Side: #8 and #8 Flange Stud Mount. w/M10. M12 Ports Rating: 2 Ton OE# 540254BSM

Hose Side: #6 and #10 O-Rings Suction Side: #8 and #8 O-Rings

#### **BLOWER MOTORS & WHEELS**



#### BM11136

Double Shaft. 12 Volt 1 Speed, REV OE# 203080BSM



#### BM65301

12 Volt, 1 Speed, CW OE# 203142BSM



BM67300

12 Volt, 1 Speed, CW OE# 5X012163



**BM02178** 

Single Shaft OE# HA1530 / 203115



**BMP3339** 

Wheel w/Dual Rotation 4-1/2" Diameter (Plastic) OE# 589540BSM

# **SWITCHES**



#### **SWI3231**

Binary Switch M10 Threads (Brown) OE# K301-370-1



#### SWI6056

Blower Resistor 3 Speed. 3 Terminal OE# 650179



#### **SWI1672**

Low Pressure, NO M12 Threads (Green) OE# 652578BSM



#### **SWI4404**

Thermostatic Switch Preset, 12" Capillary Tube OE# RDHRD5-8938-0

#### **CONDENSERS**



#### **CON0819**

20" x 28-1/2" x 1" MIO Fittings OE# K122-125

#### **CON0824**

24-1/4" x 31-1/2" x 3/4"Pad Fittings OE# 486684-5008

#### **EVAPORATORS**



#### **EVA0818**

8" x 12-1/8" x 1-3/8" Pad Fittinas OE# 151328BSM

#### **HEATER VALVES & ACTUATORS**



#### **HP21315**

Cable Control 90° 5/8" x 5/8" Pull to Open OE# MA1680: 869261



#### **HP21920**

Cable Control 90° 5/8" x 5/8" Pull to Close OE# MA1000: 865850



#### **HP22702**

Electric Heater Valve 90° 5-Pin, 5/8" x 5/8" Hose End OE# 869948BSM



#### **HP22720**

Electric Heater Valve Assembly 5-Pin Actuator. 5/8" x 5/8" OE# 1000192487



#### **HP22722**

Electric Heater Valve Assembly 4-Pin Actuator, 5/8" Hose End OE# MA1685, 686505BSM

# MACK

#### SANDEN STANDARD COMPRESSORS



ACC2534 Direct Mount 2 GRV, 132mm Diameter OE# SD4626/4780



ACC3540 Direct Mount 6 GRV, 125mm Diameter OE# SD4883/4092



**ACC2824** Ear Mount 2 GRV, 125mm Diameter OE# 4379-RD5-7120-0



**ACC2844** Ear Mount 2 GRV, 132mm Diameter OE# 206RD413M

#### SANDEN SUPER HEAVY-DUTY **COMPRESSORS**



**ACC3414** 

Sealed Super Heavy-Duty Direct Mount 8 GRV, 180mm Diameter OE# 206RD53M

#### SANDEN CLUTCHES



**ACL2310** 2 GRV, 132mm (1/2" Width) Keyed Shaft OE# 509285

**ACL2346** 6 GRV, 2 Wire

#### 4.9" Diameter, 125mm Splined Shaft OE# 4756-9931



**ACL2332** 

2 GRV, 1 Wire 5-1/4" Diameter, 132mm 4.6" Diameter, 119mm **Keved Shaft** OE# 6504-6210

**ACL2352** 

8 GRV, 2 Wire Keyed Shaft OE# 4424-9931

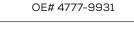
#### RECEIVER DRIERS





#### **RD12025**

Diameter: 3" Length: 6-1/2" 3/8" x 3/8" Male O-Ring Top Sight Glass Side 1/4" Schrader Valve Pressure Relief Valve OE# 088423-01



Splined Shaft



# **OR11011**

#6 Hose Fitting HNBR (Green)



#### **OR11013**

#8 Hose Fitting HNBR (Green)

#### **OR11015**

#10 Hose Fitting HNBR (Green)

## **OR11017**

#12 Hose Fitting HNBR (Green)

#### **OR11224**

Suction Line (Black) WV Head

#### OR11099 SINGLE JOB O-RING KIT

Kit contains:

QTY.	PART#	DESCRIPTION
1 ea.	OR11008	Capillary Tube
7 ea.	OR11011	#6 O-Ring
6 ea.	OR11013	#8 O-Ring
4 ea.	OR11015	#10 O-Ring
1 ea.	OR11017	#12 O-Ring

#### **RD12140**

Diameter: 3" Length: 10" 3/8" x 3/8" Male O-Ring Top Sight Glass Schrader Valve Pressure Relief Valve OE# 221RD334



#### **RD12145**

Diameter: 3" Length: 10" 3/8" x 3/8" Male O-Ring Top Sight Glass M10 Schrader Valve Pressure Relief Valve Moisture Indicator OE# 221RD335

# MACK

#### **CABIN AIR FILTERS**



**CAF1030** 10-1/4" x 11" x 1/2" OE# 7787-525784

#### **BLOWER MOTORS & WHEELS**



**BM02204** 12 Volt, 1 Speed, CW OE# 4379-RD5-6526



**BMP3032** Wheel, CW 5-3/16" Diameter (Steel) OE# 4379-RD5-8705-0



**BM02528** 12 Volt, 1 Speed, REV OE# 2790-275160

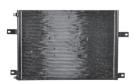


BM66301 12 Volt, 1 Speed, CW 2 Wires OE# 7787-869445

#### CONDENSERS



CON1023 17" x 24" x 1-3/8" #6, #8 MIO Fittings OE# 210RD424



**CON1027** 19-1/2" x 26" x 7/8" #8, #6 MIO Fittings OE# 210RD59M



**CON1025** 19-5/8" x 29" x 7/8" #6, #8 MIO Fittings OE# 210RD510M



**CON1028** 21-1/8" x 31-3/8" x 3/4" #8, #6 MIO Fittings OE# 210RD428

#### **EXPANSION VALVES**



EV01005 Hose Side: #6 and #10 Suction Side: #8 and #8 O-Rings Rating: 1-1/2 Ton OE# 4379-RD56868-0



EV01030 Hose Side: #6 and #10 Suction Side: #8 and #10

O-Rings Rating: 2 Ton OE# 4379-RD5-5382-0

**EV01070** 

Hose Side: #6 and #12 Suction Side: #8 and #10 O-Rings Rating: 1-1/2 Ton OE# 6788-540

#### **SWITCHES**



**SWI3010** Binary Switch 1/4" SAE Thread OE# 1MR3506



**SWI3308** Fan Override, NO 7/16" Female Thread



**SWI3211** Female Binary, M10 Threads OE# 1MR3550M



Female Trinary Switch OF# 1MR3506P2





#### **EVAPORATORS**



**EVA1012** 10" x 10" x 2-5/8" OE# 7787-869224

# **EVA2443**

9-7/8" x 8-9/16" x 3-1/8" OE# 4379-RD2-16550

#### **ACTUATORS**



**HP22530** Heater Actuator 4-Pin OE# 7787-650694

#### **HEATER VALVES**



**HP22304** Heater Valve 5/8" x 5/8" OE# 2790-HV30644

# **NAVISTAR**

#### SANDEN STANDARD COMPRESSORS



ACC3380 Direct Mount 6 GRV, 125mm Diameter OE# 3541235-C91



ACC3384 Direct Mount 8 GRV, 119mm Diameter OE# 3547917-C1



**ACC3544** Direct Mount 8 GRV, 119mm Diameter OE# 3551405-C1



ACC3160 Direct Mount 8 GRV, 119mm Diameter OE# 3582435-C1



**ACC4474** Direct Mount 10 GRV, 119mm Diameter OE# 3611894-C1

#### YORK COMPRESSORS & CLUTCHES

#### **TUBE-O HEAD**



**ACC1000** No Clutch



OE# 2502459-C91



#### ACL2004 1 GRV, 6" Diameter

2 Wire OE# 502409

#### **ACL2008**

1 GRV. 6" Diameter 1 IHC Plug OE# 1653480-C91

#### **ACL2010**

1 GRV, 6-5/16" Diameter 1 IHC Plug OE# 2016403-C2

#### **ACL2066**

6 GRV, 5-7/8" Diameter 1 Wire OE# 513352, MAN-03

#### **ACL2074**

8 GRV, 5-3/8" Diameter 1 Wire OE# 515376, MAN-03

### RECEIVER DRIERS & ACCUMULATORS





#### **RD12415**

Diameter: 3" Length: 10" In: 11-16" Female O-Ring Out: 3/8" Female O-Ring Top Sight Glass Pressure Relief Valve 16mm Service Port OE# 200821-C1



#### **RDP1205**

Diameter: 3-7/16" Length: 9-1/2" Pad Mount Type OE# 3542577-C2. BOA80-323-00-139



#### **RDP1210**

Diameter: 3-7/16" Length: 9-1/2" Pad Mount Type OE# 3666273-C1



#### **RDP1215**

Accumulator OE# 3670134-C1 P6546001

#### A/C HOSE ASSEMBLIES



#### **HOS5800**

Suction Hose OE# 3600647-C91

#### **HOS5840**

Liquid Hose OE# 3612298-C92

#### **HOS5820**

Discharge Hose OE# 3612296-C92

#### HOS5824

Discharge Hose OE# 3582987-C92

Suction Line O-Ring (Yellow) 3/4" OD, 5/8" ID WG Head

## **O-RINGS & GASKETS**



#### OR11502

Discharge Line O-Ring (Yellow) 5/8" OD, 3/8" ID WG Head

#### OR11503

#### **OR11504**

Discharge Line 5/8" ID Metal Gasket with Rubber Insert (Red)

#### OR11505

Suction Line 3/16" ID Metal Gasket with Rubber Insert (Red)

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# **NAVISTAR**

#### CABIN AIR FILTERS



(Washable)

**CAF0621** 13-1/2" x 12-1/2" x 1"



10" x 13-5/8" x 1/2" OE# 1699956-C1



**CAF0625** 

12-1/2" x 7-1/4" x 1" OE# 2506656-C1

#### **EXPANSION VALVES**



#### **EV01070**

EV01215

Flange Mount

Ratina: 2 Ton w/

OE# 1696846-C3

Hose Side: #6 and #12 Suction Side: #8 and #10 Female O-Ring Rating: 1-1/2 Ton OE# 3660853-C2

Hose Side: #6 and #10

Switch Port



#### EV01230

Hose Side: #6 and #10 Suction Side: #8 and #8 Flange Mount Rating: 2 Ton M10, M12 Service Ports OE# 2501794-C1



Inlet: #6 (3/8") Outlet: #8 (1/2") Male O-Ring Rating: 1-1/2 Ton Equalizer Tube Length: 10" OE# 1691469-C2

OE# 498144-C1

#### BLOWER MOTORS & WHEELS



BM64303

12 Volt, 1 Speed, CCW OE# 1699949-C1

#### BM64305

12 Volt, 1 Speed, CW OE# 1699291-C1



#### BM64306

12 Volt, 1 Speed, CW OE# 3542611-C2

#### BM64308

12 Volt, 1 Speed, CW OE# 3674285-C1

#### **RESISTORS**



#### SWI6024

4 Speed 4 Terminal OE# 506552-C1



#### SWI6160

5 Terminal OE# 3562102-C1

#### CONDENSERS



#### **CON0643**

20-1/8" x 23-5/8" x (Pad Fittings) OE# 2585373-C2

#### **CON0646**

16" x 32" x 3/4" (Pad Fittings) OE# 2591836-C91





**EVAPORATORS** 

#### **EVA0617**

10" x 13" x 2-5/8" (Pad Fittings) OE# 1699950-C1

#### **ORIFICE TUBES**



#### EV03055

Orifice Tube (Purple) OE# 3548044-C1

#### PRESSURE SWITCHES



#### SWI3804

Freon Sensor OE# 3548043-C1



#### **SWI2314**

High Pressure (Red) NC M10 Female Threads OE# 3521729-C1



#### **SWI1910**

High Pressure (Green) NO M10 Female Threads OE# 1676787-C1



#### SWI2102

Low Pressure (Black) NC M12 Female Threads OE# 1676786-C1

# **PETERBILT**

#### SANDEN STANDARD COMPRESSORS



ACC3608 Direct Mount 6 GRV. 125mm Diameter OE# F69-6002-121



**ACC3456** Direct Mount 8 GRV. 119mm Diameter OE# F69-6002-111



ACC3452 Direct Mount 6 GRV. 125mm Diameter OE# F69-6002-122



ACC2900 Ear Mount 2 GRV. 125mm Diameter OE# F69-6002-231



**ACC2844** Ear Mount 2 GRV. 132mm Diameter OE# F69-6001-253

#### SANDEN SUPER HEAVY-DUTY COMPRESSORS



ACC3609 Direct Mount 6 GRV, 125mm Diameter OE# F69-6003-122



**ACC3808** Direct Mount 8 GRV, 119mm Diameter OE# F69-6003-111



**ACC3453** Direct Mount 6 GRV, 125mm Diameter OE# F69-6003-121



**ACC3460** Direct Mount 12 GRV, 126mm Diameter OE# F69-6003-151



**ACC3616** Direct Mount 8 GRV, 123mm Diameter OE# F69-6003-112

#### YORK COMPRESSORS & CLUTCHES

#### **TUBE-O HEAD**



**ACC1000** No Clutch OE# ET210L25150

#### ACL2052

2 GRV. 6" Diameter OE# 024-21590

#### **ACL2068**

ACL2068 6 GRV. 5-7/8" Diameter 2 Wire OE# 024-25241

#### **ACL2076**

8 GRV, 6-1/8" Diameter 2 Wire OE# 024-25247

#### RECEIVER DRIERS



## **RD12066**

Diameter: 3" Length: 8-1/4" 3/8" x 3/8" Male O-Ring Side Sight Glass Top Switch Port OE# 18-01800



#### **RD12134**

Diameter: 3" Length: 10" 3/8" x 3/8" Male O-Ring Top Sight Glass Top Switch Port Moisture Indicator Pressure Relief Valve



Length: 9-1/8" In/Out: 1-1/16" Female O-Ring OE# 18-03837

#### **RDP1305**

Diameter: 3-1/2" Length: 9-1/8" OE# 18-04171

#### A/C HOSE ASSEMBLIES

#### **HOS6000**

Suction Hose OE# D9031-1478

#### **HOS6020**

Discharge Hose OE# D9031-1552

#### HOS6021

Discharge Hose OE# D9031-1549

#### HOS6022

Discharge Hose OE# D9031-1546

#### **HOS6023**

Discharge Hose OE# K342-805-1050-055-0

#### **HOS6050**

Liquid Hose OE# F50-1653-0930

#### **O-RINGS**

#### **OR11011**

#6 Hose Fitting HNBR (Green)

#### **OR11013**

#8 Hose Fitting HNBR (Green)

#### **OR11015**

#10 Hose Fitting HNBR (Green)

#### **OR11017**

#12 Hose Fitting HNBR (Green)

#### **OR11008**

**GM** Capillary Tube



#### **OR11099 SINGLE JOB O-RING KIT**

Kit contains:

O	O	O
	)	

QTY.	PART#	DESCRIPTION
1 ea.	OR11008	Capillary Tube
7 ea.	OR11011	#6 O-Ring
6 ea.	OR11013	#8 O-Ring
4 ea.	OR11015	#10 O-Ring
1 ea.	OR11017	#12 O-Ring

# **PETERBILT**

#### CABIN AIR FILTERS



**CAF1221** 14" x 10" x 3/4" OE# 525507BSM



**CAF1222** 10-1/4" x 7" x 3/4" OE# 5X000180. 5X000190



**CAF1223** 10-1/2" x 7-1/2" x 3/4" OE# 5X010007

## **BLOWER MOTORS & WHEELS**



BM02224 12 Volt, CW OE# 203239BSM



BM67300 12 Volt, CW OE# 5X012163. 3X010983



**BMP3339** 

Wheel with Dual Rotation 4-1/2" Diameter (Plastic) OE# 589540BSM

#### **CONDENSERS**



**CON1225** 

28" x 28" x 1-1/4" MIO Fittings OE# 18-04015

#### **CON1232**

14" x 33" x 3/4" Pad Fittinas OE# N4778001



#### **CON1227**

24-1/4" x 29-1/2" x 11-1/16" Pad Fittings OE# F31-6042

#### **CON1233**

19" x 33" x 3/4" Pad Fittinas OE# M3609001

#### **EXPANSION VALVES**



#### EV01005

Hose Side: #6 and #10 O-Rings Rating: 1-1/2 Ton OE# 58590P



#### EV01220

Hose Side: #6 and #10 Suction Side: #8 and #8 Hose Side: #6 and #10 Flange Mount Rating: 1-1/2 Ton OE# 540056BSM

#### EV01210

Hose Side: #6 and #10 Suction Side: #8 and #8 Suction Side: #8 and #8 Female O-Rina Rating: 2 Ton M10, M12 Service Ports OE# 549708BSM: 929-513

#### EV01225

Suction Side: #8 and #8 Flange Mount Rating: 2 Ton w/Service Ports OE# 540057BSM

#### **ORIFICE TUBES**



#### EV03024

0.062" (Red) OE# P93CAB2500-01S

# **PRESSURE SWITCHES**



#### **SWI1908**

Fan Override, NO M10 Threads (Gray) OE# 18-03836



#### **SWI1664**

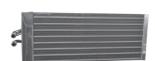
Low Pressure, NO M12 Threads (Beige) OE# 18-03834



#### **SWI3221**

Binary Switch NC M10 Threads (Purple) OE# 18-03835

#### **EVAPORATORS**



**EVA1210** 

8" x 18-5/8" x 2-1/2" OE# 108291BSM



#### **EVA1211**

8-3/4" x 8-1/8" x 2-7/8" OE# P93CAB1501-01S

#### **HEATER VALVES & ACTUATORS**



#### **HP21303**

Actuator, Cable-Operated Pull to Close, 5/8" x 5/8" Hose OE# MA1695, 870084BSM



#### **HP22720**

Electric Heater Valve Assembly 5-Pin Actuator, 5/8" x 5/8" OE# 1000192487



#### **HP22722**

Electric Heater Valve Assembly 4-Pin Actuator, 5/8" Hose End OE# MA1685, 686505BSM

# **STERLING**

#### SANDEN STANDARD COMPRESSORS



**ACC3888** Direct Mount 8 GRV, 119mm Diameter OE# A22-48973-00



**ACC4180** Ear Mount 8 GRV, 119mm Diameter OE# XC4H-19D629AA



ACC3904 Direct Mount 6 GRV, 125mm Diameter OE# SKI8410



ACC2950 Ear Mount 2 GRV, 132mm Diameter OE# F4HT-19D629CA

#### **BLOWER MOTORS & WHEELS**



BM62305 12 Volt, CCW OE# F4HZ-19805AA

BM62307 12 Volt, CW OE# XC4H-19805AA



**BMP3044** Wheel, CW 5-3/4" Diameter OE# FOTZ-18504A

#### SANDEN CLUTCHES ACCUMULATORS



**ACL2340** 2 GRV, 132mm Diameter, 12 Volt OE# 4601-9931



RDP1110 - Steel RDP1111 - Aluminum Diameter: 3-1/2" Length: 8-1/8" In: 5/8" #10 MIO Out: 3/4" #12 MIO OE# 4C4H-19C808AA

#### **RELAYS**



**SWI5704** Relay 4 Terminal, 70 amp OE# F5RZ-14N089CB

#### RESISTORS



SWI6012 Resistor 4 Terminal OE# 4C4H-19A706AA

#### **O-RINGS**

## **OR11008 GM Capillary Tube**

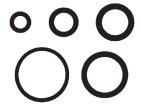
# **OR11011**

#6 Hose Fitting HNBR (Green)

#### **OR11013** #8 Hose Fitting HNBR (Green)



#### **OR11017** #12 Hose Fitting HNBR (Green)



#### **OR11099** SINGLE JOB O-RING KIT

Kit contains:

QTY.	PART#	DESCRIPTION
1 ea.	OR11008	Capillary Tube
7 ea.	OR11011	#6 O-Ring
6 ea.	OR11013	#8 O-Ring
4 ea.	OR11015	#10 O-Ring
1 ea.	OR11017	#12 O-Ring

#### **PRESSURE SWITCHES**



**SWI1940** High Pressure, 2-Pin M10 Threads OE# F3AZ-19D594C



**SWI1944** High Pressure, NC Binary, 4 Terminal M10 Threads (Green) OE# 06-35209-000

# **STERLING**

#### **CABIN AIR FILTERS**



**CAF0260** 6" x 4-1/2" x 1/2" OE# F6HZ-19N619BA OE# F6HZ-19N619AA



**CAF0261** 6-1/4" x 8-3/4" x 1-1/2"



**CAF0436** 8-5/8" x 8-3/8" x 1" OE# VCC36000006

## **HEATER CORES**



**HP11636** 7" x 7-3/4" x 2" In: 3/4" Out: 3/4" OE# F1HZ-18476B



**HP11647** 7-11/16" x 7-1/8" x 2-1/8" In: 3/4" Out: 3/4" OE# F7HZ-18476AA

#### **EVAPORATORS**



#### **EVA2226**

8-1/4" x 8-3/4" x 3-5/8" OE# E4HZ-19860A

#### 1000-EV03020

0.067" (Blue)



**EVA2227** 

8-1/16" x 8-1/2" x 3-5/8" OE# 4C4H-19860AA

## **ORIFICE TUBES**



#### **CONDENSERS**



#### **CON2270**

19" x 37-1/4" x 3/4" MIO Fittings OE# F6HZ-19712A



#### **CON2282**

19-5/8" x 30-1/2" x 1" 8 x 8 O-Ring Fittings OE# VAB1210364



#### **CON2285**

24-7/8" x 20" x 5/8" 8 x 8 MIO Fittings OE# BHT-87164

# **VOLVO**

#### SANDEN STANDARD COMPRESSORS



ACC2516 **Direct Mount** 2 GRV, 132mm Diameter

OE# 8082269



ACC3402 **Direct Mount** 6 GRV, 125mm Diameter OE# 20501069



**ACC3410** Direct Mount 8 GRV, 130mm Diameter OE# 20370290



**ACC2824** Ear Mount 2 GRV, 125mm Diameter OE# 20370291



**ACC2670** Ear Mount 2 GRV, 132mm Diameter OE# 20370289

#### **SANDEN SUPER HEAVY-DUTY COMPRESSORS**



ACC3403

Super Heavy-Duty Direct Mount OE# SD4285



**ACC3411** 

Super Heavy-Duty Direct Mount 6 GRV, 125mm Diameter 8 GRV, 130mm Diameter 8 GRV, 180mm Diameter OE# SD4286



ACC3414

Sealed Super Heavy-Duty Direct Mount OE# 20721587

# **RECEIVER DRIERS**





**RD12072** 

Diameter: 3" Legth: 8-1/4" In/Out: 3/8" x 3/8" Male O-Rina Schrader Valve Fuse Plug Moisture Indicator OE# 61506-3402



#### **RD12095**

Diameter: 3" Length: 9" In/Out: 3/8" x 3/8" Male O-Ring Top Sight Glass Top Schrader Valve Moisture Indicator Pressure Relief Valve OE# 20447319



#### **RD12104**

Diameter: 3" Lenath: 9" In/Out: 3/8" x 3/8" Male O-Ring Pressure Relief Valve Moisture Indicator OE# 20407203

#### SANDEN CLUTCHES



**ACL2332** 

2 GRV, 5-1/4" Diameter 132mm 1 Wire, Keyed Shaft OE# 6504-6210

#### **ACL2336**

2 GRV, 5-1/4" Diameter 132mm, 2 Wire Splined Shaft OE# 4777-9931



**ACL2346** 

6 GRV, 4.9" Diameter 125mm, 2 Wire Splined Shaft OE# 4756-9931

#### **ACL2352**

8 GRV, 4.6" Diameter 119mm, 2 Wire Keyed Shaft OE# 3948140

#### **O-RINGS**

#### **OR11011**

#6 Hose Fitting HNBR (Green)

#### **OR11013**

#8 Hose Fitting HNBR (Green)

#### **OR11015**

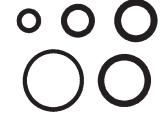
#10 Hose Fitting HNBR (Green)

#### **OR11017**

#12 Hose Fitting HNBR (Green)

#### **OR11224**

Suction Line (Black) WV Head



#### **OR11099**

**SINGLE JOB O-RING KIT** 

Kit contains:

QTY.	PART#	DESCRIPTION
1 ea.	OR11008	Capillary Tube
7 ea.	OR11011	#6 O-Ring
6 ea.	OR11013	#8 O-Ring
4 ea.	OR11015	#10 O-Ring
1 ea.	OR11017	#12 O-Ring

# **VOLVO**

#### **CABIN AIR FILTERS**



**CAF1413** 12" x 9" x 1-1/4" OE# 20435801

#### **BLOWER MOTORS & WHEELS**



BM63304

Single Shaft 12 Volt, 1 Speed, CW OE# 3949886

#### BM63306

Single Shaft 12 Volt, 1 Speed, CW OE# BOA94350



#### BM68305

Double Shaft 12 Volt, 1 Speed, CW OE# BOA80-414-00-189

#### BM68301

Double Shaft 12 Volt, 1 Speed, CW OE# 3946686

#### **RESISTORS**



#### SWI6056

3 Speed, 3 Terminal OE# V1118410



#### SWI6068

3 Speed, 3 Terminal OE# V1697520

#### **EXPANSION VALVES**



#### EV01005

Hose Side: #6 and #10 Suction Side: #8 and #8 O-Rings Rating: 1-1/2 Ton OE# 3916657



#### **EV01040**

Hose Side: #6 and #10 Suction Side: #8 and #10 O-Rings Rating: 1-1/2 Ton w/Single Mounting Hole OE# 3949281



#### EV01235

Hose Side: #6 and #12 Suction Side: #8 and #10 Flange Mount Rating: 2 Ton OE# 3946673



#### EV01065

Hose Side: #6 and #10 Suction Side: #8 and #10 Female O-Rings OE# 85104197



#### **EV01070**

Hose Side: #6 and #12 Suction Side: #8 and #10 O-Rings Rating: 1-1/2 Ton OE# 20443850

#### PRESSURE SWITCHES



#### SWI1628

Low Pressure, NO 1/4" Female Flare Threads OE# RD5-6395-1



#### SWI2216

High Pressure, NC 1/4" Female Flare Threads OE# 3918220



#### SWI3308

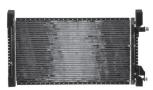
Female Trinary, NO Fan Override 7/16" Female Thread OE# 61522-0007



Thermostatic Switc 24" Capillary Tube OE# V1118408



#### CONDENSERS



#### **CON1424**

14" x 26" x 1-3/8" #6 MOR x #8 MOR OE# 8074693



#### **CON1426**

16-1/4" x 31-1/2" x 7/8" OE# 8084348. 20461065. Valeo 1210340

#### **EVAPORATORS**



#### **EVA2474**

6" x 13-3/8" x 2-1/2" OE# RD2-1664-0

#### **HEATER VALVES & ACTUATORS**



#### **HP22412**

Heater Valve Regulator OE#3946690



4-Pin, 5/8" Hose End OE#3947439

# **WESTERN STAR**

#### SANDEN STANDARD COMPRESSORS



ACC2534 Direct Mount 2 GRV, 132mm Diameter 8 GRV, 119mm Diameter 2 GRV, 125mm Diameter OE# SD4780



ACC3112 Direct Mount OE# SD4667



**ACC2824** Ear Mount OE# SD4627

#### YORK COMPRESSORS & CLUTCHES

**TUBE-O HEAD** 



ACC1000 No Clutch OE# ET210L25150



**ACL2052** 2 GRV, 6" Diameter 1 Wire OE# 03-1104973

## **ACL2332**

2 GRV, 5-1/4" Diameter 1 Wire, 12 Volt OE# 6504-6210

#### SANDEN SUPER HEAVY-DUTY **COMPRESSORS**



#### ACC3116

Direct Mount 8 GRV, 119mm Diameter OE# SD4391

#### **RECEIVER DRIERS**



**RD11804** 

Diameter: 2-3/4" Lenath: 10" In/Out: 3/8" x 3/8" Male O-Ring Top Sight Glass, Low Pressure Switch Top Sight Glass Pressure Relief Valve OE# 02-7077922



**RD11812** 

Diameter: 2-3/4" Lenath: 10" In/Out: 3/8" x 3/8" Male O-Ring Pressure Relief Valve OE# 04-9041020



**RD12072** 

Diameter: 3" Length: 8-1/4" In/Out: 3/8" x 3/8" Male O-Ring Fuse Plug, Schrader Valve Moisture Indicator OE# 61506-3402

#### **O-RINGS**

#### **OR11008**

GM Capillary Tube

#### **OR11011**

#6 Hose Fitting HNBR (Green)

#### OR11013

#8 Hose Fitting HNBR (Green)

#### OR11015

#10 Hose Fitting HNBR (Green)

#### **OR11017**

#12 Hose Fitting HNBR (Green)

#### **OR11099 SINGLE JOB O-RING KIT**

Kit contains:

OTV	DADT#	DECCRIPTION
QTY.	PART#	DESCRIPTION
1 ea.	OR11008	Capillary Tube
7 ea.	OR11011	#6 O-Ring
6 ea.	OR11013	#8 O-Ring
4 ea.	OR11015	#10 O-Ring
1 ea.	OR11017	#12 O-Ring



## Diameter: 3"

Length: 10" In/Out: 3/8" x 3/8" Male O-Ring Top Sight Glass, Fuse Plug 1/4" Port

OE# 61506-3406 18 | roadchoice.com

# **WESTERN STAR**

#### **CABIN AIR FILTERS**



**CAF1414** 11-3/4" x 10-1/2" x 3/4" OE# RD3-8416-0



**CAF1415** 11-1/2" x 4-7/8" x 3/4" OE# 60015-3418

#### **EXPANSION VALVES**



**EV01005** Hose Side: #6 and #10 Suction Side: #8 and #8 O-Rings Rating: 1-1/2 Ton OE# 60012-4401

#### EV01030

Hose Side: #6 and #10 Suction Side: #8 and #10 O-Rings Rating: 2 Ton OE# RD5-7015-0

#### **BLOWER MOTORS & WHEELS**



BM02192 12 Volt, 1 Speed, CW OE# RD3-8663-0



BM02224 12 Volt, 1 Speed, CW OE# RD3-8657-0



**BMP3032** 5-3/16" Diameter Steel, CW OE# 60010-4401

#### **SWITCHES**



**SWI3312** Trinary Switch 1/4" SAE OE# RD5-4625-0



**SWI3406** Trinary Switch 3/8" - 24" Male OE# RD5-4585-0



SWI4322 Thermostatic Switch Preset, 24" Capillary Tube OE# RD5-4531-24

#### **RELAYS**



**SWI5716** Relay, 12 Volt 5 Terminal with Diode 40/30 ampOE# VF4-15F11-S01

#### **RESISTERS**



**SWI6068** Resistor 3 Speed 3 Terminal OE# 60032-5001

#### **CONDENSERS**



CON1423 6-1/8" x 36-1/4" x 1-7/8" OE# 61203-3406



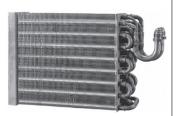
**CON1422** 18-1/4" x 35-1/2" x 1-3/8" OE# 61203-3409

#### **ACTUATORS**



**HP22517** Heater Valve Actuator Electric, 4-Pin OE# RD5-6320-0

#### **EVAPORATORS**



**EVA2429** 8" x 9" x 2-1/2" OE# RD2-1272-0

# FAST-MOVING CONDENSORS

## **15 TOP-SELLING CONDENSERS**



#### **FREIGHTLINER**

PART NUMBER	MODEL	OE NUMBER
CONO423	Classic, Coronado	1E5864, 1E6068
CON0429	Cascadia, Century Class, Columbia	22-62271-000
CON0431	Cascadia	22-62272-000

#### **KENWORTH**

PART NUMBER	MODEL	OE NUMBER
CON0819	T400, T600	K122-125
CON0824	T2000	486684-5008

# **MACK**

PART NUMBER	MODEL	OE NUMBER
CON1025	CH, CL, CM	210RD510M

# **NAVISTAR**

PART NUMBER	MODEL	OE NUMBER
CON0640	4000, 7000, 8000	2508698-C92
CON0641	4000, 7000, 8000	2507482-C92
CON0639	4000, 7000, 8000	2505650-C92
CON0646	5000, 9000, Prostar	2591836-C91

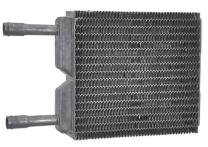
## **PETERBILT**

PART NUMBER	MODEL	OE NUMBER
CON1225	377 through 389, 587	18-04015
CON1232	65, 379, 387, 388, 389	M3659002
CON1233	367, 387, 587	M3609001
CON1227	386, 387	1E5611

#### **VOLVO**

PART NUMBER	MODEL	OE NUMBER		
CON1426	VHD, VN, VT	8084348, 20461065		

# **HEATER CORES**



**HP11636** 

7" x 7-3/4" x 2" In: 3/4" Out: 3/4" Ford/Sterling L-Series OE# F1HZ18476B



**HP11647** 

7-11/16" x 7-1/8" x 2-1/8" In: 3/4" Out: 3/4" (Swivel Fittings) Ford/Sterling L-Series OE# F7HZ-184776A, F7HH-18476AA



#### **HP11816**

6" x 6-3/8" x 1-5/8" In: 5/8" Out: 5/8" Freightliner with Behr Century Class, Columbia, Coronado OE# BOA93675



#### **HP11818**

8-3/4" x 9-1/2" x 1-1/2" In: 3/4" Out: 3/4" Freightliner Century Class, Columbia, Coronado OE# HM9104001



#### **HP11819**

11-1/8" x 7-1/8" x 1-5/8" Pad Connections with Cover Freightliner M2 Business Class OE# VCC31000005



#### **HP12020**

12-3/8" x 7-3/8" x 1-1/2" In: 3/4" Out: 3/4" Navistar 4000, 7000, 8000 Series, LoneStar, ProStar OE# BOA85-471-77-009, 3542604-C2



#### **HP12213**

8" x 12" x 2-1/2" In: 5/8" Out: 5/8" Kenworth with Bergstrom (Main) C500, T270, T300, T600, T800, W900 OE# 110640, MC1005



#### **HP12215**

7-7/8" x 8" x 2" In: 5/8" Out: 5/8" Kenworth with Bergstrom (Sleeper) C500, T600, T800, W900 OE# 108263

# **AUXILIARY HEATERS/ DASH FANS**

#### **HEATER CORES**



#### **HP11636**

7" x 7-3/4" x 2" In: 3/4" Out: 3/4" Ford/Sterling L-Series OE# F1HZ18476B



#### **HP11647**

7-11/16" x 7-1/8" x 2-1/8" In: 3/4" Out: 3/4" (Swivel Fittings) In: 5/8" Out: 5/8" Ford/Sterling L-Series OE# F7HZ-184776A. F7HH-18476AA



#### **HP11816**

6" x 6-3/8" x 1-5/8" Freightliner with Behr OE# BOA93675



#### **HP11818**

8-3/4" x 9-1/2" x 1-1/2" In: 3/4" Out: 3/4" Freightliner Century Class, Columbia, Coronado Century Class, Columbia, Coronado OE# HM9104001



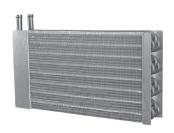
#### **HP11819**

11-1/8" x 7-1/8" x 1-5/8" Pad Connections with Cover Freightliner M2 Business Class OE# VCC31000005



#### **HP12020**

12-3/8" x 7-3/8" x 1-1/2" In: 3/4" Out: 3/4" Navistar 4000, 7000, 8000 Series, LoneStar, ProStar OE# BOA85-471-77-009, 3542604-C2



#### **HP12213**

8" x 12" x 2-1/2" In: 5/8" Out: 5/8" Kenworth with Bergstrom (Main) C500, T270, T300, T600, T800, W900 OE# 110640, MC1005



#### **HP12215**

7-7/8" x 8" x 2" In: 5/8" Out: 5/8" Kenworth with Bergstrom (Sleeper) C500, T600, T800, W900 OE# 108263

#### **DASH FANS**



#### **DF41004**

12 Volt 6-1/2" Blade Diameter 2 Speed Chrome, Round Base





Single Fan: 5/8" Fittings Compact Size Simple Plumbing **High Output** 



ACU5800 12 Volt. Rear Exit ACU5805 12 Volt. Rear Exit ACU5801 24 Volt, Rear Exit ACU5808 12 Volt, Floor Exit Double Fan: 5/8" Fittings Compact Size Simple Plumbing High Output

# **HEATER VALVES AND ACTUATORS**

#### **ACTUATORS**

#### **HP22540**

Motor Mode Control 4000/8000 Series - 2 Terminal Label ID L6402515A Navistar OE# 2611234C1. 3542606C1



#### **HP22545**

Motor Mode Control 4000/8000 Series - 2-Pin Label ID A32062951B, A33081901B Navistar OE# 3542575C1



#### **HP22516**

Electric Heater Valve Actuator Label ID 52402589 C-Label (Red), 4-Pin Peterbilt OE# P93CAB0201-01S



#### **HP22702**

Electronic Heater Valve Volvo OE# 1000192487BSM. 869948BSM



#### **HP22720**

Actuator Electric Heater Valve Assembly 5/8" x 5/8" Hose, 5-Pin **PACCAR** OE# 2499082, 1000192487BSM



#### HP22722

Actuator Electric Heater Valve Assembly 5/8" Hose End. 4-Pin **PACCAR** OE# MA1685, 686505BSM

#### **HEATER VALVES – CABLE OPERATED**

#### **HP21920**

90° Elbow; Cable Control 5/8" to 5/8" Pull to Close OE# 865850



#### 1000-HP21916

Heater Valve 5/8" to 5/8" Pull to Close OE# 866730



#### **HP21315**

Heater Valve 5/8" x 5/8" Pull to Open Kenworth T300 OE# MA1680



#### **HP21304**

Heater Valve 5/8" x 5/8" Pull to Open Kenworth C500, T Series, W900 OE# MA1690, 870081



#### **HP22304**

UNIVERSAL 5/8" x 5/8" Pull to Open

Flow: Toward the Bracket



#### **GATE TYPE - MANUAL SHUT-OFF**

**HP22626** 

**HP22628** 

5/8" to 3/8" NPT Male 3/4" to 1/2" NPT Male

**HP22627** 

**HP22630** 

3/8" to 3/8" NPT Male 5/8" to 1/2" NPT Male



#### **HP22701**

5/8" Hose to 5/8" Hose

#### **HP22704**

3/4" Hose to 3/4" Hose



# BLOWER MOTORS AND WHEELS

#### **FREIGHTLINER**



**BM63300** 12 Volt, 1 Speed, CW OE# BOA85-440-50-009



**BM63306** 12 Volt, 1 Speed, CW OE# BOA94350, BOAD8587



**BM63307** 12 Volt OE# VCC35000003



**BM68305** Double Shaft 12 Volt, 1 Speed, CW OE# BOA80-414-00-189

#### **KENWORTH**



Single Shaft OE# HA1530, 203115



**BM11136** Double Shaft, 12 Volt, 1 Speed, REV OE# 203080BSM



12 Volt, 1 Speed, CW OE# 203142BSM



12 Volt, 1 Speed, CW OE# 5X012163



**BMP3339 Dual Rotation** 4-1/2" Diameter (Plastic) OE# 589540BSM

#### MACK



BM02204 12 Volt, 1 Speed, CW OE# 4379-RD5-6526



**BM02528** 12 Volt, 1 Speed, REV OE# 2790-275160



**BM66301** 12 Volt, 1 Speed, CW 2 Wires OE# 7787-869445



**BMP3032** Wheel, CW 5-3/16" Diameter (Steel) OE# 4379-RD5-8705-0

#### **NAVISTAR**



**BM64303** 12 Volt, 1 Speed, CCW OE# 1699949-C1



**BM64305** 12 Volt, 1 Speed, CW OE# 1699291-C1



**BM64306** 12 Volt, 1 Speed, CW OE# 3542611-C2



**BM64308** 12 Volt, 1 Speed, CW OE# 3674285-C1

# BLOWER MOTORS AND WHEELS

#### **PETERBILT**



BM02224 12 Volt, CW OE# 203239BSM



**BM67300** 12 Volt, CW OE# 5X012163, 3X010983



**BMP3339** Wheel with Dual Rotation 4-1/2" Diameter (Plastic) OE# 589540BSM

#### **STERLING**



BM62305 12 Volt, CCW OE# F4HZ-19805AA



BM62307 12 Volt, CW OE# XC4H-19805AA



**BMP3044** Wheel, CW 5-3/4" Diameter OE# FOTZ-18504A

#### **VOLVO**



BM63304 12 Volt, 1 Speed, CW OE# 3949886



**BM63306** 12 Volt, 1 Speed, CW OE# BOA94350



**BM68305** Double Shaft 12 Volt, 1 Speed, CCW OE# BOA80-414-00-189

#### **WESTERN STAR**



BM02192 12 Volt, 1 Speed, CW OE# RD3-8663-0



BM02224 12 Volt, 1 Speed, CW OE# RD3-8657-0



**BMP3032** 5-3/16" Diameter Steel, CW OE# 60010-4401

# **COMPRESSOR INFORMATION**

#### **BASIC COMPRESSOR TYPES**

There are many different makes of compressors used in the marketplace. Regardless of their manufacturer and design, all compressors operate as a pump to keep the refrigerant circulating and to increase the refrigerant's pressure. The two basic types of compressors are the reciprocating, upright type such as the T/CCI style, and the rotary type such as a Sanden, Seltec, Denso or GM. The different types of compressors and manufacturers are listed below.

#### 1. SANDEN



#### 2. T/CCI STYLE - UPRIGHT TYPE



# 3. SELTEC/VALEO (ICE - TAMA - ZEXEL)



## 4. DENSO - FORD/(NIPPONDENSO)



#### 5. GM - DELPHI/HARRISON/FRIGIDAIRE



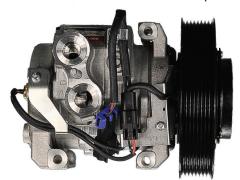
The two most popular types of compressors in the heavy-duty aftermarket are the T/CCI style and Sanden. Both compressors have been produced for many years for OE truck manufacturers. The upright style was the compressor of choice for OEs from 1992 through 2002. Since 2002, Sanden has controlled the compressor market at the OE manufacturer level by designing proprietary rear heads. These types of compressors are unique to the heavy-duty market and are supplied by Road Choice.

# FREIGHTLINER DENSO™ AND SANDEN COMPRESSORS

#### FREIGHTLINER

Cascadia, Columbia, Coronado, 108SD, 114SD

Later models with OEM #22-65771-000 DENSO compressor can be replaced with Road Choice® aftermarket version ACC1275.



**ACC1274** O.E.M.

#### **DENSO 10S15C**

12 Volt. 8 Groove 163.5mm Diameter OE# 22-65771-000

**Direct Replacement** 



**ACC1275 Aftermarket** 

#### **COMPETITIVE PRICE**

ONE-YEAR WARRANTY

Road Choice ACC1275 meets or exceeds OEM specifications

#### **NEW SANDEN SUPER HEAVY-DUTY COMPRESSORS (SHD) FEATURES**

- · New heavy-duty design for greater durability and longer service life twice as long as standard models
- · Original equipment on later model, Class 8 vehicles
- Doubles the number of life clutch cycles (1 million)
- Rubber clutch armature replaces and eliminates leaf spring armature
- · New Heavy Duty Extra Pure (EP) steel bearing in clutch rotor
- Increased internal oil flow passages to increase oil flow to lip seal
- Improved over-molded lip seal
- · Thermal fuse added to coil for disengagement of clutch pulley



**STANDARD** 

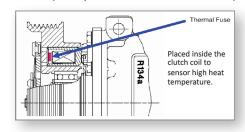


**NEW SHD** 

#### THERMAL FUSE DESIGN

A thermal fuse in the clutch coil prevents the clutch from locking up and throwing the accessory drive belt.

As the fuse senses extreme heat from clutch slippage, the thermal fuse breaks open. The open fuse prevents the electrical current from flowing to the clutch coil. This function disengages the clutch armature from the clutch pulley and allows the clutch pulley to spin freely, acting as an idler pulley.



The thermal fuse can't be reset or replaced after it breaks open. The compressor must be replaced, and normal maintenance to the system must be performed.



# SANDEN COMPRESSORS

#### SANDEN SHD AND STD COMPRESSORS – VOLVO APPLICATIONS

This field service bulletin concerns VN and VT model trucks built before June 6, 2009 with a Cummins engine and trucks built with Volvo engines prior to the enactment of U.S. emissions standards for model year 2007 and newer heavy-duty truck engines.

For vehicles with Cummins engine, a new air conditioning compressor part number ACC3403 has been released that supersedes the original compressors for these trucks. The compressor wiring polarity is different from the original compressor and requires a jumper harness, part number SWI7062, to match the polarity of the compressor to the truck wiring harness. Part number ACC3404 has been developed and includes the compressor and harness assembly.

For vehicles with Volvo engine, a new air conditioning compressor, part number ACC3411, has been released to supersede the original compressors. The new air conditioning compressor wiring is different from the original compressor. When installing the compressor, the installer must check and verify the cavities of the two-way connector on the engine harness. The compressor connector must be installed to have the positive wire on the B side of the terminal and the negative wire on A side of the terminal. If this is not the case, the jumper harness part number SWI7062 is required. This can be verified with a voltmeter. Part number ACC3412 has been developed which includes the compressor and harness assembly.

- ACC3404 for Cummins engines includes ACC3403 and the harness part number SWI7062
- ACC3412 for Volvo engines includes ACC3411 and the harness part number SWI7062

#### CROSS-REFERENCE AND UPGRADE CHART

## **VOLVO TRUCKS BUILT AFTER 6/12/2009**

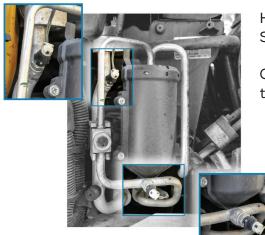
VOLVO	ROAD CHOICE	ROAD CHOICE	BELT GROOVES	ENGINE	SANDEN
21349573	ACC3403 SHD Compressor Only	ACC3404 SHD Compressor and Harness	6 Groove	Cummings	4285
21349570	ACC3411 SHD Compressor Only	ACC3412 SHD Compressor and Harness	8 Groove	Volvo	4286

## **VOLVO TRUCKS BUILT BEFORE 6/12/2009**

VOLVO	ROAD CHOICE	ROAD CHOICE	BELT GROOVES	ENGINE	SANDEN
20501069	ACC3402 Original STD Compressor	ACC3404 for SHD Upgrade	6 Groove	Cummings	4494, 4891, 4715
20501067	ACC3410 Original STD Compressor	ACC3412 for SHD Upgrade	8 Groove	Volvo	4892, 4493

# **NAVISTAR THERMISTORS**

### **NAVISTAR** 2001 and newer 4000, 7000, 8000 Series, ProStar



HVAC thermistor kit #2606229-C92 can be replaced with SWI3805 for quicker installation and less hassle.

Our kit contains "First Fit OE products" for longer life solutions to today's A/C problems.



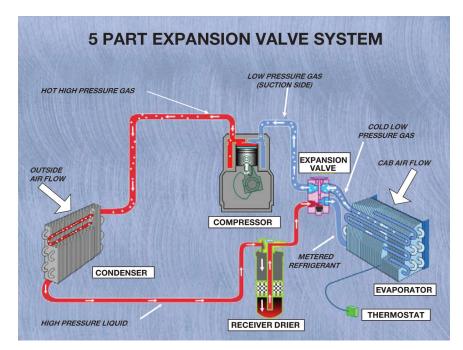
#### **SWI3805**

Thermistor kit contains:

- 2 freon thermistor sensors
- 2 pre-assembled wiring harnesses
- Heat-shrink tubing

# **TECHNICAL OVERVIEW**

#### SYSTEM IDENTIFICATION

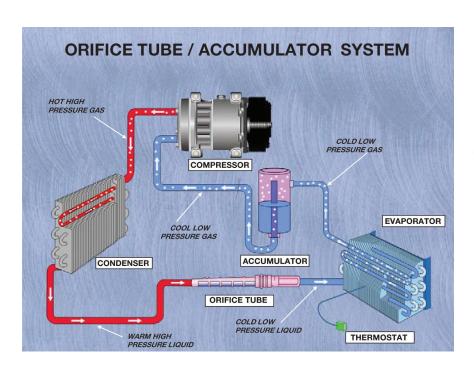




#### **EXPANSION VALVE RECEIVER DRIER SYSTEM**

Components:

- Compressor
- Condenser
- Evaporator
- Expansion valve
- Receiver Drier





#### **ORIFICE TUBE ACCUMULATOR SYSTEM**

Components:

- Accumulator
- Compressor
- Condenser
- Evaporator
- Orice tube

# **TECHNICAL OVERVIEW**

#### SYSTEM THEORY AND OPERATION

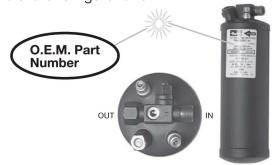
- 1. COMPRESSOR The compressor operates as the "pump" of the system to keep the refrigerant circulating and to increase the refrigerant's pressure. All compressors have two sides: suction and discharge. The refrigerant is drawn into the compressor's suction side as a cold, low-pressure vapor and is compressed, which raises the refrigerant pressure and temperature. The high pressure-high temperature vapor refrigerant is then pumped out the compressor discharge side to the condenser.
- 2. CONDENSER The condenser consists of a refrigerant coil mounted in a series of thin cooling fins. The high-pressure vapor refrigerant enters at the top of the condenser and flows through its coils. The outside airflow across the condenser fins causes the heat to be transferred to the cooler outside air. As the heat is transferred, the refrigerant changes to a warm, high-pressure liquid. The high-pressure liquid refrigerant flows from the condenser through the liquid line and on to the receiver drier.
- 3. RECEIVER DRIER The receiver drier (sometimes referred to as a filter drier) receives the refrigerant from the condenser and performs three functions. First, the receiver drier acts as a storage tank and holds the liquid refrigerant until it is required by the evaporator. Second, the receiver drier acts as a filter trapping any solid material that could cause restrictions and freeze up the system. Third, the receiver drier absorbs moisture and dries the refrigerant by using XH-7 desiccant.
- 4. ACCUMULATOR In an orifice tube/accumulator system, the accumulator replaces the receiver drier. It is mounted on the low side of the system and basically functions the same as a receiver drier. It traps liquid refrigerant, which could be harmful to the compressor, and allows only refrigerant vapor to continue. The accumulator also removes moisture from the refrigerant.
- 5. EXPANSION VALVE The expansion valve receives the liquid refrigerant from the receiver drier and controls the flow of refrigerant into the evaporator. A thermostatically controlled sensor within the expansion valve body controls the open and closed position of a small orifice, which the refrigerant passes through. As the refrigerant passes through the small orifice, the warm, highpressure liquid refrigerant changes to a cold, low-pressure atomized liquid. The opening and closing of the expansion valve orifice is controlled by the thermostatic sensor, which senses the heat load of the evaporator.
- 6. ORIFICE TUBE In an orifice tube/accumulator system, the orifice tube replaces the expansion valve. The orifice tube creates the necessary pressure drop by metering a steady flow of refrigerant into the evaporator while the compressor is operating.
- 7. EVAPORATOR The evaporator receives the refrigerant from the expansion valve/orifice tube as a low pressure, cold atomized liquid. As this cold refrigerant passes through the evaporator coils, heat moves from the warm air inside the passenger compartment into the cooler refrigerant. When the liquid refrigerant receives enough heat, a change of state occurs. The refrigerant changes from a cold, low-pressure atomized liquid into a low-pressure vapor.
- 8. SUCTION LINE As the refrigerant leaves the evaporator, it passes through the upper portion of the block-type expansion valve where a temperature reading is taken by a thermostatic sensor. The opening and closing of the bottom of the valve is controlled thermostatically by how cold the refrigerant is as it passes through the top of the valve. The refrigerant then returns to the compressor suction side as a cool, low-pressure vapor, and the cycle starts over again.

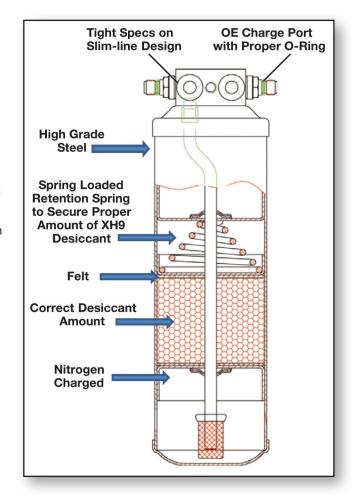
# RECEIVER DRIERS

#### **RECEIVER DRIERS**

Receiver driers, accumulators and In-Line filters are canisters used to filter debris and remove moisture to protect the A/C system. Various inlet and outlet fitting types and sizes are used. Many also have system protection devices, moisture indicators, charge ports, sight glass, fuse plugs, high-pressure relief valves and mounting brackets, depending on the requirements from the original equipment manufacturer.

Receiver driers are usually located on the high side of the A/C system before the expansion valve. The receiver drier "receives" liquid refrigerant from the condenser, stores it, filters out contaminants from the a/c system, and removes moisture. A/C systems using a receiver drier use an expansion valve to control the refrigerant flow.





























#### **RD11205**

Diameter: 3" Length: 10" Slimline Connect (2) M10 Switch Ports Pressure Relief Plug

#### **RD12095**

Diameter: 3" Length: 9" In/Out: 3/8" x 3/8" Male O-Ring Top Sight Glass, PRV OE# ABPN 83-319744. Top Schrader Valve roadchol Moisture Indicator

#### **RD12145**

Diameter: 3" Length: 10" 3/8" x 3/8" Male O-Ring Top Sight Glass, PRV Moisture Indicator Metric (M10) Schrader Valve

#### RD12225

Diameter: 3" Length: 10" In: 3/8" Male O-Ring Out: 3/8" Female O-Ring Out: 3/8" Male O-Ring Top Sight Glass 2 Schrader Valves (M10) Side Sight Glass

#### **RD12325**

Diameter: 3" Length: 10" Moisture Indicator

#### **RD12415**

Diameter: 3" Length: 10" In: 3/8" Female O-Ring In: 11/16" Female O-Ring Out: 3/8" Female O-Ring Top Sight Glass; PRV 16mm Service Port: R134a Only

